

A powerful dust collector, excellent high vacuum for suction over long horizontal and vertical distance





Nederman Pre-separation and Vacuum Transportation Systems pre-separate and discharge dust and granulated material during vacuuming and vacuum transport. A system can handle dry material like cement, fertilizers, grit, sand, as well as wet material. Collected material can be discharged into tanks, containers, big-bags, on to conveyor belts, escalators etc.

The configuration of modules will be similare to 710A which are aimed for the toughest applications, for example handling a lot of abrasive and heavy material. The robustness of the unit and the power from the reliable ejector makes the unit very suitable for many applications where many industrial vacuum cleaners can not be used. For example to collect blasting material in blasting hall, sand recovery in foundries etc.

Your unit can be configured to meet your specific demands. Different ejectors can be used depending on the demand but also the availability of compressed air. The ejector can be placed on a stationary silo with filter.

Nederman has a range of different discharge valves that can be fitted to the silo for easy discharge of the collected material. If handling larger quantities of material and in order to make the material handling more effective Nederman recommends using a pre separator before the vacuum unit. The 710A is a complete unit including a pre separator.

To configure your 710A you may only choose modules listed in this document and with mfc (module for configuration) in title. Filterside:

1. Select ejectormodule depending on required vacuum and air flow.

- 2. Select filtermodule depending on filter capacity.
- 3. Select silomodule.
- 4. Select disposal option, bagholder and discharge valve.
- 5. Select frame.
- Separatorside:
- 1. Select coarse grain separator.
- 2. Select silomodule.
- 3. Select discharge valve.
- 4. Select frame.

5. Select hose for connection between vaccum cleaner and separator.

6. Select joint sleeve depending on coarse grain separator and hose.

7. Select cleaning equipment.

Choose how to control your butterfly valve:

- 1. Electric controlled
- You need a namur valve, solenoid valve recommended for the ejector size you choose and a suitable control box.
- 2. Air controlled
- You need a namur valve.



Hose for air supply to the namur valve is not supplied by Nederman.

Ensure you meet all requirements for your modules

Robust and efficient self-cleaning filter Very powerful and reliable ejector as vacuum producer Suitable for heavy and/or abrasive material Control system with many different functions is available as an accessory

| 品名 | 710A, Configurable. |
|-------|---------------------|
| 应用 | 颗粒物, 沙砾, 切屑, 粉尘 |
| 除尘器类型 | 蜡烛过滤器 |
| 滤芯数量 | 70 |
| | 🔊 🔊 🔽 🔍 CE |

颗粒物

沙砾

切屑

粉尘

710A, Configurable.

| [image] | 产品名称 | Compressed air requirement | Max airflow (m/h) | Noise level (dB(A)) | Max vaccum (kPa) | 重量(公斤) | 产品编号 |
|--------------|--|----------------------------|-------------------|---------------------|------------------|--------|--------------|
| | NE64, Ejectormodule with S200 lid and 2 quick couplings | 4,3 Nm3/min @ 7 bar | 330 Nm3/h | 77 | -68 | 18 | 43051000* |
| | Frame for 43461001, H=1325 | | | | | | 43750001 |
| I | Silo S200 for leg mounting without inlet | | | | | | 43441001 |
| 8 | Coarse grain separator S200 d76/76 for plastic fasteners | | | | | | 43561001 |
| 8 | Coarse grain separator d102/76 adjustable for plastic fasteners | | | | | | 43661008 |
| | NE74, Ejectormodule with S200 lid and 2 quick couplings | 5,3 Nm3/min @ 7 bar | 318 Nm3/h | 75 | -78 | 18 | 43051001* |
| | NE76, Ejectormodule with S200 lid and 2 quick couplings | 5,4 Nm3/min @ 7 bar | 690 Nm3/h | 78 | -48 | 18 | 43051002** |
| | NE96, Ejectormodule with S200 lid and 2 quick couplings | 8,6 Nm3/min @ 7 bar | 660 Nm3/h | 78 | -68 | 18 | 43051003** |
| | Filtermodule NCF, 5,25 m2 filterarea, I S200 Vyon F. MFC | | | | | 55 | 43164101 |
| ę | Silo S200 for wall mounting, d76 suction inlet, with flange | | | | | | 43461007 |
| \checkmark | Triangular frame for silo S200 | | | | | | 43752001 |
| | Leg straight 1500 mm | | | | | | 43756001*** |
| | Leg straight 2200 mm | | | | | | 43756100*** |
| | Stay-tube for legs L>2200 mm | | | | | | 43757001**** |

*Recommended with filtermodule 43162101

Recommended with filtermodule 43162101 *Each configuration needs the quantity of three legs, so to get a complete product you need to order three pieces of chosen number ****To be used with 43756100, order three pieces

710A, Configurable.

| | 附件 | 产品编号 |
|----------------|---|--------------|
| A | Discharge valve manual | 43630001* |
| | Pinch valve DN65 | 43632001 |
| | Manually operated butterfly discharge valve | 43630400** |
| | Pinch valve DN80 | 43632100 |
| | Pinch valve DN100 | 43632200 |
| <u>ser</u> | Discharge valve with counterweight | 43630200* |
| | Discharge valve, pneumatically operated | 43630100* |
| | Discharge valve Linatex d100 set with reducer for flange | 43630300 |
| | Bagholder for 43630200 or 43631001 | 43640001 |
| 6 | Bagholder for 43630100, for pneumatic discharge valve | 43640003*** |
| | Bagholder big bag with pneumatically operated discharge valve | 43640201 |
| | Bagholder for big bag, MFC | 43640217**** |
| | Control S for NE 22–76 | 43220026 |
| | Control S for NE86–96 | 43222008 |
| 0 ⁰ | Control S for NE 22–76 | 43220001 |
| 0 ⁰ | Electrical Control system for ejector NE 86 | 43222001 |
| | Mountingplate for controlbox, S200 | 43690001 |
| | Control system for ejectors | 43220034 |
| | Level control for silo continious feed out | 43251001 |
| | 软管 PU12 51 L=10m | 43832600 |
| | 软管 PU12 51 L=5m | 43832500 |
| P | 软管 PU12 51 L=20m | 43832300 |

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| | 附件 | 产品编号 |
|--|---|-------------------|
| P | 软管 PU12 51 L=7,5m w. 接头 | 43832102**** |
| | Hose PU12 51 L=10m w. couplers | 43832200***** |
| | 软管 PU12 63 L=5m | 43833200 |
| P | 软管 PU12 63 L=10m | 43833001 |
| P | 软管 PU12 63 L=20m | 43833100 |
| | 软管 PU12 76 L=10m | 43834200 |
| P | 软管 PU12 76 L=20m | 43834300 |
| 15 | Floor cleaning equipment width 500 mm with small nylon wheels 51 and rubber lips | 42932100***** |
| 15 | Floor cleaning equipment width 400 mm without wheels for dry suction 51, with brushes | 42932800***** |
| 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1 | Floor cleaning equipment width 400 mm with large rubber wheels 51 and rubber lips | 42932300***** |
| \checkmark | 地面吸嘴,宽500 mm 带尼龙小轮, 51 | 43840150****** |
| Ľ, | 地面吸嘴,宽400 mm 带橡胶大轮,51 | 43840250****** |
| × | 地面吸嘴,宽400 mm 不带轮,干式抽吸,51 | 43840550******* |
| | 手持吸嘴,硬刷90mm, 51 | 43860001***** |
| | 锯齿形吸嘴 宽130 mm,51 | 43861001******** |
| | 锥形吸嘴 长250 mm, 51 | 43862001********* |
| | 弯头, 51 mm | 43842150******* |
| | 清洁管道,长1100 mm, 51 mm | 43842001******** |
| | 可拆卸吸嘴,用于地面,带手柄,长1200 mm, 51 mm | 43850150******** |
| | 可拆卸吸嘴,长910 mm, 51 | 43850001***** |
| | 开槽吸嘴,长1000 mm 51 | 43851150******** |
| | 开槽吸嘴,长500 mm 51 | 43851050******** |

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| | 附件 | 产品编号 |
|----------|------------------------------------|-------------------|
| | 钢碎屑吸嘴,50 mm,消音入风口 | 40150030********* |
| <u> </u> | 地面吸头,宽500mm, 63 | 43840400****** |
| | 可拆卸吸嘴,长910 mm, 镀锌, 63 | 43850050******* |
| | 可拆卸吸嘴,长910 mm,用于旋转座 (43843100), 63 | 43850051******* |
| | 可拆卸吸嘴,用于地面,长1200 mm, 63 mm | 43850200******* |
| | 开槽手持吸嘴,长1000 mm, 63 | 43851200******** |
| | 抽排铝管弯头 d63 | 43843050****** |
| | 钢旋转街头 d63 | 43843100****** |
| | 抽排管道 铝 63 | 43843001****** |
| | 开槽手持吸嘴,长500 mm, 63 | 43851100******** |
| | 可拆卸吸嘴,长910 mm, d76, 镀锌 | 43850100******** |
| | 可拆卸吸嘴,带手柄,76 | 43850250******* |
| | 开槽手持吸嘴,长1000 mm, 76 | 43851250******* |
| | 变径d76-63, 耐酸不锈钢 | 43880350 |
| | 变径d76-51, 耐酸不锈钢 | 43880300 |
| | 变径d63-51 | 43880250 |
| | 软管接头 d63 | 43880100 |
| | 软管接头 d50 | 43880050 |
| | Bin Level lindicator (BLI) EX | 40375269 |
| | Joint sleeve d75-89/d53-63mm | 43884464 |
| | Joint sleeve d65-75 | 43884463 |
| | Joint sleeve d98-114/d70-88 | 43884462 |

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| | 附14 | 产品编号 |
|----------|-----------------|----------------|
| | 软管接头 d76, 耐酸不锈钢 | 43880150 |
| <u> </u> | 地板吸头 d63/600 | 43840450****** |

*150mm Housing and flap in PA. Temp range –20C to +40C. Height – 155 mm (240 mm in open position) **125mm Housing in NBR, Epoxy coated cast iron and flap/sleeve i stainless steel. Temp range –20C to +120C. Height – 110 mm (260 mm in open position)

***Recommended with 43630100

****Can be used with valves 43630300, 43632001, 43632100, 43630201

*****Couplings included, 51 mm

******ATEX:适用于可燃粉尘(20区,21区,22区)。确保抽排设备接地。不能用于可燃气体环境和易爆物质的抽排。

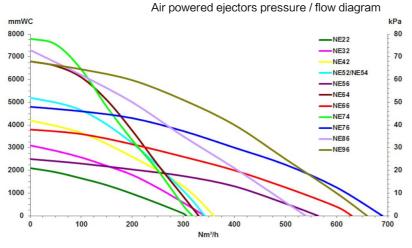
*******ATEX – This product is suitable to be used as cleaning equipment for combustible dusts with MIE (minimum ignition energy) >1 mJ. Product is to be properly earthed to the extraction unit. Not for usage in combustible gas atmospheres or extraction of xplosive materials.

********ATEX – This product is suitable to be used as cleaning equipment for combustible dusts with MIE (minimum ignition energy) >1 mJ. Product is to be properly earthed to the extraction unit. Not for usage in combustible gas atmospheres or extraction of explosive materials.

******ATEX – Suitable for combustible dust (zone 20,21,22) and gas (zone 1,2) of group IIA , IIB and IIC. Ensure earthing to extraction unit. Not to be used for extraction of explosive materials

*********ATEX – Suitable for combustible dust (zone 20,21,22) and gas (zone 1,2) of group IIA, IIB and IIC. Ensure earthing to extraction unit. Not to be used for extraction of explosive materials. **************************ATEX: 适合易燃粉尘(20、21、22 区)和气体(1、2 区)类别 IIA、 IIB 和 IIC。确保抽排装置接地。不适合抽排爆炸性物料





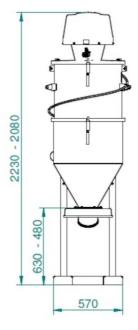
Air Powered ejectors

All performance data are based on 7 bar supply pressure

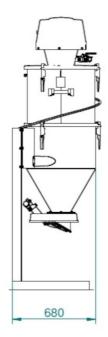
| Ejector/Hose dimension | ø51mm | ø63mm | ø76mm |
|------------------------|-------|-------|-------|
| NE64 | 2 | 2,4 | N/A |
| NE74 | 2,3 | 2,7 | N/A |
| NE76 | 1,7 | 2,7 | 3,6 |
| NE96 | 2,6 | 3,6 | 4,9 |

Capacity (tonne/hour) with Blasting media 2,4kg/liter and 20m hose

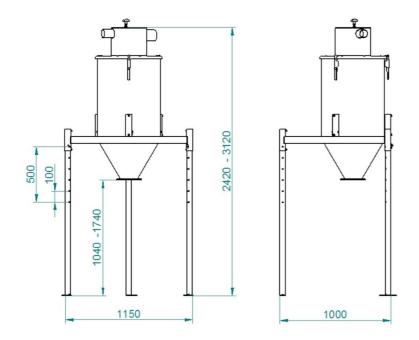




Dimensions - Filter part







Dimensions pre-separation part